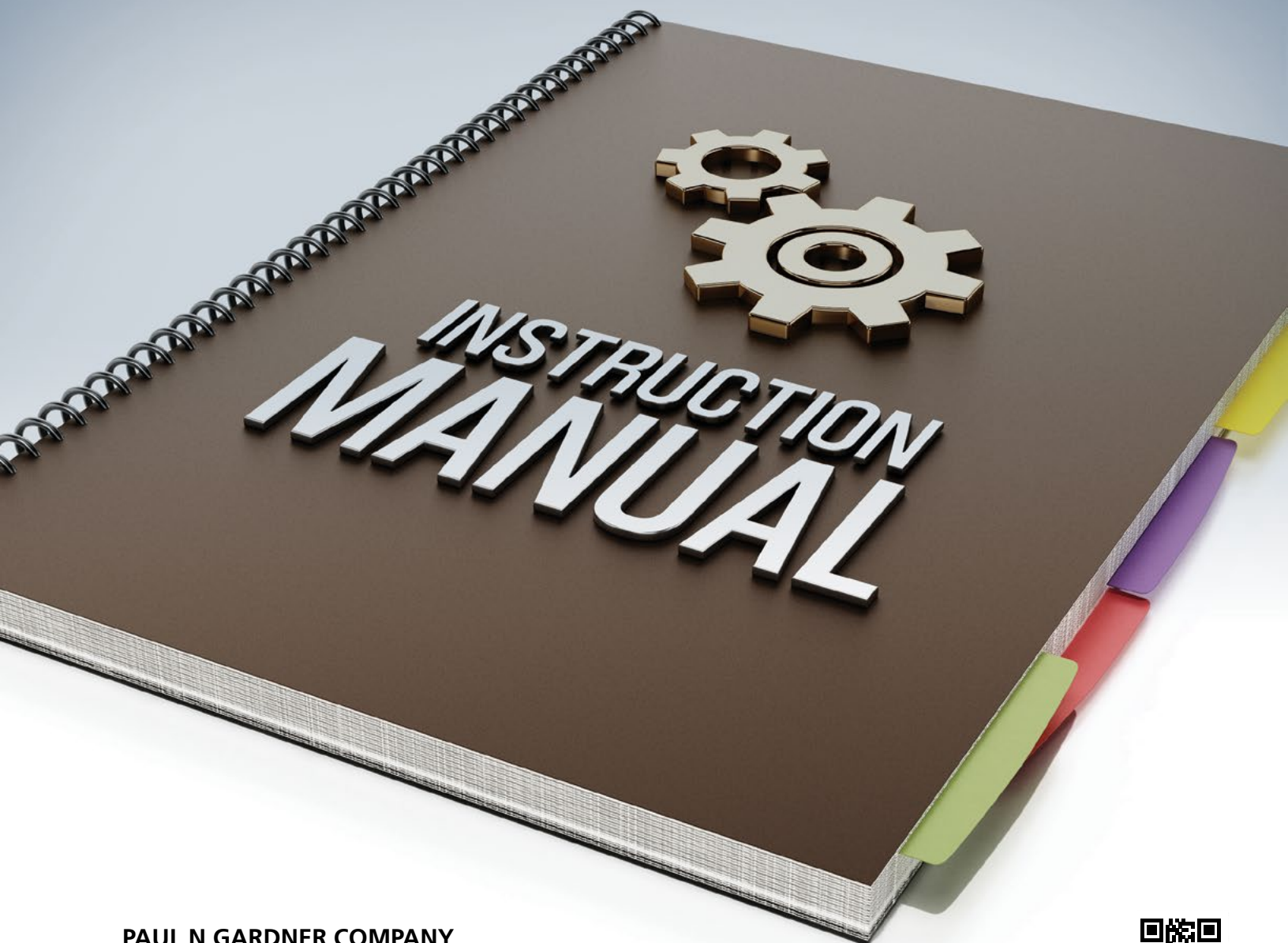




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INSTRUCTIONS

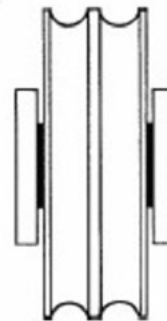
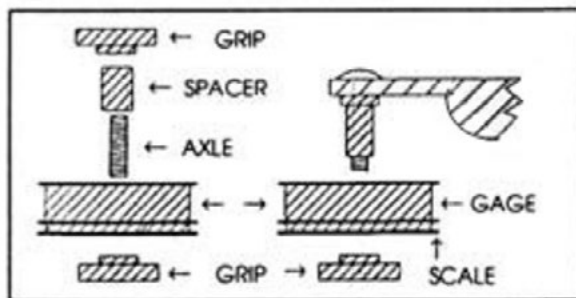
GARDCO DISTRIBUTED PRODUCTS



Coil Coater Wet Film Thickness Gauge Quick Start Manual

INSTRUCTIONS FOR USE

1. The gauge is placed on a freshly coated surface at the high range position (6 mils/or 8 mils) and rolled in one direction for one half a revolution. It is then lifted and placed on another area with its high range in contact with the surface. It is then rolled in the opposite direction for one-half a revolution.
2. Examination of the center disk will show positions at which pick-up has taken place and the scale will show wet film thickness at each point. For clear coatings, dust the center wheel with talc. Blow off talc. Talc will only adhere to wetted portion of disk. Read scale at end of wet point.
3. Gardco Coil Coater IC type Thickness gauge is rolled over the film and the wet film thickness is read directly from the gauge. Accuracy of 0.0002".



Note Center Eccentric Wheel